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D4855-1
Job Sheet 184416



Part No: D4855-1

Job Qty: 4 ea

Part Name: Antenna Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/14/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV: A NEW ISSUE JFS 13/06/26 VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/14/18	10/14/18	0.00	0.00	Start Up Machining-3		Ammb 16/10/11
100	Bandsaw	4 pcs	10/14/18	10/14/18	0.00	0.11	Bandsaw1		"
110	CNC Vertical Machining	4 pcs	10/14/18	10/14/18	0.29	3.51	HAAS1-5		"
130	QC	4 pcs	10/14/18	10/14/18	0.00	0.00	QC8 Machining-3		DR 18/10/12
140	HandFinish	4 pcs	10/14/18	10/14/18	0.00	0.16	HandFinish1		DR 18/10/12
150	QC	4 pcs	10/14/18	10/14/18	0.00	0.00	QC7-4		DR 18-10-12
160	Powdercoat	4 pcs	10/14/18	10/14/18	0.00	0.08	Powdercoat1		B 18-10-12
170	QC	4 pcs	10/14/18	10/14/18	0.00	0.00	QC3		OCT 12 2018 68
180	Packaging	4 pcs	10/14/18	10/14/18	0.00	0.00	Packaging3-2	57826	OCT 12 2018 9-89
190	QC21-SA	4 Ea	10/14/18	10/14/18	0.00	0.00	QC21		OCT 19 2018

Part Op 100 - CUT BLANK AT 3.000"

Descriptions: 110 - 1-Machine per folio FB200

160 - START TIME:

10:00 ON T: 300° FINISH: 10:30 . M 83983 . OCT 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B4.500X4.500	6061-T6 Aluminumbar 4.500" X 4.500" (CUT IN SECTION 6ft)	1 ft (.25 ea)	90-Start up Operation	S080901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B4.500X4.500	1	2	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Antenna Bracket	0.875Inches ± 0.010	0.885 0.865		
2	Antenna Bracket	0.201Inches $+ 0.005$ $- 0.001$	0.206 0.200	Diameter	
3	Antenna Bracket	0.970Inches ± 0.030	1.000 0.940		
4	Antenna Bracket	0.970Inches ± 0.030	1.000 0.940		
5	Antenna Bracket	1.880Inches ± 0.030	1.910 1.850		
6	Antenna Bracket	3.750Inches ± 0.030	3.780 3.720		
7	Antenna Bracket	0.250Inches ± 0.030	0.280 0.220	Radius	
8	Antenna Bracket	0.257Inches $+ 0.005$ $- 0.000$	0.262 0.257	Diameter	
9	Antenna Bracket	2.130Inches ± 0.030	2.160 2.100		
10	Antenna Bracket	1.400Inches ± 0.030	1.430 1.370		
11	Antenna Bracket	1.260Inches ± 0.030	1.290 1.230		
12	Antenna Bracket	1.880Inches ± 0.030	1.910 1.850		
13	Antenna Bracket	0.280Inches $+ 0.006$ $- 0.001$	0.286 0.279	Diameter	
14	Antenna Bracket	0.380Inches ± 0.030	0.410 0.350	Radius	
15	Antenna Bracket	0.380Inches ± 0.030	0.410 0.350	Radius	
16	Antenna Bracket	0.250Inches ± 0.030	0.280 0.220	Radius	
17	Antenna Bracket	0.250Inches ± 0.010	0.260 0.240		
18	Antenna Bracket	2.500Inches ± 0.030	2.530 2.470		
19	Antenna Bracket	0.250Inches ± 0.010	0.260 0.240		
20	Antenna Bracket	4.250Inches ± 0.030	4.280 4.220		
21	Antenna Bracket	0.250Inches ± 0.030	0.280 0.220	Radius	

Plex 10/9/18 12:01 PM dart.leroux.jason

DART

AEROSPACE

Container No: S117621

Part: D4835-1

Job No: 184416

Serial No/Batch: S117621

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/11/18